



# **Product Environmental Profile**

# Mini-trunking and skirting - series TMC - TMU - TMR - DESIGN - OPTIMA



# **Company information**

## Iboco

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A question concerning the Product Environmental Profile:  $\mbox{ infopep@hager.com }$ 

## **References covered**

All dimensions and colors (RAL Codes 9010, 9001, 8014 when systems exist in that colors) of Optima TM, Design, TMC, TMU and TMR product ranges (with 1, 2 or 3 Chambers). Below the list of the trunking system covered by this PEP: Optima TM 22 / 1x 12,5, Optima TM 32 / 2x 12,5, Optima TM 32 / 2x 12,5, Optima TM 32 / 2x 12,5, Optima TM 34 / 1x 16, Optima TM 34 / 2x 16, Optima TM 52 / 1x 20, Optima TM 52 / 2x 20, Optima TM 52 / 3x 20, Optima TM 80 / 3x 22, Optima LPDC 32x9, TMC 22 / 1x 10, TMC 22 / 2x 10, TMC 30 / 1x 10, TMC 30 / 2x 10, TMC 40 / 2x 10, TMC 15 / 1x 17, TMC 25 / 1x 17, TMC 40 / 1x 17, TMC 40 / 2x 17, TMC 50 / 1x 20, TMC 50 / 2x 20, TMC 50 / 3x 20, TMC 60 / 3x 17, TMU 22 / 2x 10, TMU 30 / 1x 10, TMU 30 / 2x 10, TMU 15 / 1x 17, TMU 25 / 1x 17, TMU 40 / 2x 17, TMR 12x7, TMR 12x12, TMR 16x12, DESIGN 32 WE, DESIGN 34 WE, DESIGN 52 WE

## Methodology

PEP has been performed according to the PCR version PEP-PCR-ed4-2021 09 06 and PSR version PSR-0003-ed2.1-2023 12 08 issued by the PEP ecopassport program.

For further information, please see the website of the program www.pep-ecopassport.org

# Reference product

#### Reference product identification

Mini-trunking system - Optima TM 52x20 with 2 Chambers (Trunking length B08809 + all necessary accessories according to PSR)

Use scenario based on :

PSR product Category: PSR-0003-ed2.1-2023 12 08 Cable management systems - Mini-trunking and skirting

# **Functional unit**

Accommodate and protect the wiring and wiring accessories along 1 metre for a Reference Service Life of the product of 20 years. The mini-trunking and skirting system with cross-section 759 mm² includes the profile and accessories that are representative of standard use.

The functional unit is based on the use scenario recommended by the PCR for the category of the reference product.

## **Materials and substances**

All useful measures have been adopted to ensure that the materials used in the composition of the product do not contain any substances banned by the legislation in force at the time of marketing.

Plast	ics		Meta	ls		Others			
	g	%		g	%		g	%	
PVC	293.93	69.0%	Calcium	0.57	0.1%	Cardboard	33.43	7.8%	
PMMA	PMMA 25.56 6.0%		Zinc	0.26	<0.1%	Calcium Carbonate	28.40	6.7%	
ABS	19.95	4.7%	Silicon	0.02	<0.1%	Wood	10.14	2.4%	
PE-LD	3.07	0.7%				Titanium dioxide	8.80	2.1%	
PEVA	0.17	<0.1%				Other	1.62	0.4%	
tal mass of reference product with raw aterial packaging :			425.92 g						

Total mass of reference product (Product + packaging)

405.63453 g

# **System Boundaries**

The environmental information included in the PEP covers all the stages of the life cycle, from "cradle to grave".

Ma	nufactu	ring	Distribution	Installation		Use						End	of life		Module D	
Raw material extraction and processing	Transport to the manufacturer	Manufacturing	Distribution to the place of operation	Installation on the place of operation	Use or application of the product installed	Maintenance	Repair	Replacement	Restoration	Energy requirements during the use stage	Water requirements during the use stage	Deinstallation	Transport to the waste treatment site	Treatment of waste in view of its reuse, recovery and/or recycling	Disposal	Benefits and loads beyond the system boundaries
A1	A2	А3	A4	A5	B1	B2	В3	В4	B5	В6	В7	C1	C2	C3	C4	D
						Life	cycle s	tages								

## **Manufacturing**

These products are manufactured by a site that has received an environmental certification ISO 14001.

This phase takes into account raw materials, manufacturing processes, production offcuts and their end-of-life treatment, upstream transport of materials and sub-assemblies to the manufacturing site, and transport from the manufacturing site to the final logistics platform.

## **Distribution**

The packaging has been designed in accordance with current regulations. In particular, the European directive 94/62/CE relative to packaging and packaging waste.

The used packaging is 100% recyclable or recoverable. Packaging and logistic flows are continuously improved in order to reduce their impact.

This phase taken into account the transport of the finished product, including packaging, to its place of use.

## Installation

#### Installation processes

The processes to install the product are not considered in this study because of their weak impact compared to the other life cycles steps.

This phase only take into account the impact of the packaging waste treatment, and the impact of the product waste treatment generated during the installation phase as specified in the applicable rules for this product category (3% profile losses during installation)

#### Installation elements (non delivered with the product)

Elements non delivered with the product and needed to install the product are not considered.

### Use

Power loss / load dependent										
Active mode Inactive mode										
Watt	% of time	Watt	% of time							
0	0%	0	100%							

Power consumption / not load dependent											
Active Sleep phase  Passive Sleep phase  Turn off phase											
Watt	% of time	Watt	% of time	Watt	% of time						
0	0%	0	0%	0	100%						

For the considered scenario, the product has no energy consumption.

Energy model of the use phase:

None

Consumables and maintenance :

None

## **End of life**

Considering the complexity of the recycling channels for electric and electronic equipment impacts, we rely mainely on ESR modules (datasets for WEEE product end of life).

The recycling potential of the product is: 8%. The calculation of this rate is based on the method of the IEC/TR 62635.

## **Environmental impacts**

Evaluation of the environmental impact covers the following life cycle stages: raw materials + manufacturing (RMM), distribution (D), installation (I), use (U) and end of life (EoL).

All calculations are done with EIME software version 6.2.4-12 with the database version CODDE® 2024-04 .

Indicators set: Indicators for PEF EF 3.1 (Compliance: PEP ed.4, EN15804+A2) v2.0

PEP representative of the covered products marketed in: Europe

Energy models considered for each phase

Manufacturing	Distribution	Installation	Use	End Of Life
A1-A3	A4	A5	B1-B7	C1-C4
Italy	Europe	Europe	None	Europe

## **Environmental impact indicators**

Indicators	Unit	Manufacturing A1-A3	Distribution A4	Installation A5	Use B1-B7	End Of Life C1-C4	GLOBAL	Module D
Acidification (PEF-AP)	mole H+ eq	3.67E-03	4.44E-04	6.77E-05	0.00E+00	1.89E-04	4.37E-03	7.99E-05
Climate change - Total (PEF-GWP)	kg CO2 eq.	9.28E-01	7.00E-02	4.07E-02	0.00E+00	3.33E-01	1.37E+00	1.74E-02
Climate change-Biogenic (PEF-GWPb)	kg CO2 eq.	-3.10E-03	0.00E+00	1.22E-02	0.00E+00	1.99E-01	2.08E-01	3.93E-04
Climate change-Fossil (PEF-GWPf)	kg CO2 eq.	9.31E-01	7.00E-02	2.86E-02	0.00E+00	1.34E-01	1.16E+00	1.70E-02
Climate change-Land use and land use change (PEF-GWPlu)	kg CO2 eq.	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Ecotoxicity, freshwater (PEF-CTUe)	CTUe	1.15E+01	4.59E-02	3.44E-01	0.00E+00	7.60E-02	1.20E+01	4.35E-02
EF-particulate Matter (PEF-PM)	Incidence of diseases	2.68E-08	3.61E-09	3.75E-10	0.00E+00	6.97E-10	3.15E-08	8.75E-10
Eutrophication, freshwater (PEF-Epf)	kg P eq.	2.99E-05	2.63E-08	3.08E-07	0.00E+00	1.00E-07	3.04E-05	1.02E-07
Eutrophication marine (PEF-Epm)	kg N eq.	7.01E-04	2.08E-04	3.33E-05	0.00E+00	8.53E-05	1.03E-03	1.70E-05
Eutrophication, terrestrial (PEF-Ept)	mole of N eq.	7.49E-03	2.28E-03	2.19E-04	0.00E+00	1.01E-03	1.10E-02	1.94E-04
Human toxicity, cancer (PEF-CTUh-c)	CTUh	6.75E-09	1.23E-12	2.45E-09	0.00E+00	1.43E-11	9.22E-09	8.56E-12
Human toxicity, non-cancer (PEF-CTUh-nc)	CTUh	1.30E-08	2.38E-11	1.14E-10	0.00E+00	1.09E-09	1.43E-08	1.06E-10
Ionising radiation, human health (PEF-IR)	kg Bq U235 eq.	6.48E+00	1.71E-04	3.46E-03	0.00E+00	2.14E-03	6.48E+00	1.40E-03
Land use (PEF-LU)	No dimension	5.13E-01	0.00E+00	5.84E-05	0.00E+00	3.12E-02	5.44E-01	3.12E-02
Ozone depletion (PEF-ODP)	kg CFC-11 eq.	2.84E-07	1.07E-10	3.09E-10	0.00E+00	2.86E-09	2.88E-07	2.36E-09
Photochemical ozone formation - human health (PEF-POCP)	kg of NMVOC eq.	2.57E-03	5.76E-04	5.08E-05	0.00E+00	2.20E-04	3.42E-03	5.50E-05
Resource use, fossils (PEF-ADPf)	MJ	2.41E+01	9.78E-01	2.14E-01	0.00E+00	3.03E-01	2.56E+01	2.74E-01
Resource use, minerals and metals (PEF-ADPe)	kg Sb eq	2.27E-07	2.76E-09	-8.51E-08	0.00E+00	-2.77E-06	-2.62E-06	8.83E-08
Water use (PEF-WU)	m3 eq.	1.43E+00	2.66E-04	3.93E-03	0.00E+00	1.74E+00	3.17E+00	1.69E+00

## Resource use indicators

Indicators	Unit	Manufacturing A1-A3	Distribution A4	Installation A5	Use B1-B7	End Of Life C1-C4	GLOBAL	Module D
Net use of fresh water	m³	3.33E-02	6.20E-06	9.14E-05	0.00E+00	6.70E-02	1.00E-01	6.57E-02
Total use of primary energy	MJ	2.60E+01	9.79E-01	2.41E-01	0.00E+00	2.88E-01	2.75E+01	2.88E-01
Total use of non renewable primary energy resources	MJ	2.42E+01	9.78E-01	2.14E-01	0.00E+00	3.03E-01	2.57E+01	2.74E-01
Total use of renewable primary energy resources	MJ	1.76E+00	1.30E-03	2.74E-02	0.00E+00	-1.49E-02	1.78E+00	1.42E-02
Use of non-renewable primary energy, excluding non renewable primary energy resources used as raw materials	MJ	1.67E+01	1.67E+01 9.78E-01 2.14E		0.00E+00	3.03E-01	1.82E+01	2.74E-01
Use of non-renewable primary energy resources as raw materials	MJ	7.53E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.53E+00	0.00E+00
Use of non-renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of renewable primary energy, excluding renewable primary energy resources used as raw materials	kg	9.70E-01	1.30E-03	2.74E-02	0.00E+00	-1.49E-02	9.84E-01	1.42E-02
Use of renewable primary energy resources as raw materials	MJ	7.94E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.94E-01	0.00E+00
Use of renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of secondary materials	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

#### Waste category indicators

Indicators	Unit	Unit Manufacturing A1-A3		Installation A5	Use B1-B7	End Of Life C1-C4	GLOBAL	Module D
Hazardous waste disposed	kg	3.68E-02	0.00E+00	-2.01E-04	0.00E+00	-2.46E-02	1.20E-02	7.19E-21
Non-hazardous waste disposed	kg	9.31E-02	2.46E-03	2.52E-02	0.00E+00	3.25E-01	4.46E-01	2.75E-20
Radioactive waste disposed	kg	3.48E-05	1.75E-06	1.36E-06	0.00E+00	7.88E-06	4.58E-05	0.00E+00

#### Output flow indicators

Indicators	Unit	it Manufacturing Distr A1-A3		Installation A5	Use B1-B7	End Of Life C1-C4	GLOBAL	Module D
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for energy recovery	kg	6.92E-03	0.00E+00	7.48E-03	0.00E+00	0.00E+00	1.44E-02	0.00E+00
Materials for recycling	kg	5.71E-04	0.00E+00	2.98E-04	0.00E+00	0.00E+00	8.68E-04	0.00E+00

#### Biogenic carbon content

Packaging	Unit	Cardboard	Paper	Wood	Sum
Biogenic carbon content (ratio)	%	2.80E+01	3.78E+01	3.95E+01	
Mass	kg	3.34E-02	2.72E-04	1.01E-02	4.38E-02
Biogenic carbon content (declared unit)	kg of C	9.36E-03	1.03E-04	4.01E-03	1.35E-02
Biogenic carbon content (functional unit)	kg of C	9.36E-03	1.03E-04	4.01E-03	1.35E-02
Source		ADEME	APESA/RECORD	EN 16485	

Product	Unit	Cardboard	Paper	Wood	Sum
Mass	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon content (declared unit)	kg of C	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon content (functional unit)	kg of C	0.00E+00	0.00E+00	0.00E+00	0.00E+00

# **Extrapolation rules**

The environmental impact of a system covered by the PEP ecopassport® other than the reference system for which it was drawn up can be calculated by multiplying the values of the environmental indicators by the corresponding factor for each stage of the life cycle and the total life cycle.

Name of the System	Optima TM 22 / 1x 12,5	Optima TM 22 / 2x 12,5	Optima TM 32 / 1x 12,5	Optima TM 32 / 2x 12,5	Optima TM 34 / 1x 16	Optima TM 34 / 2x 16	Optima TM 52 / 1x 20	Optima TM 52 / 2x 20*	Optima TM 52 / 3x 20	Optima TM 80 / 3x 22	Optima LPDC 32x9	TMC 22 / 1x 10	TMC 22 / 2×10
System dimension [mm x mm]	22×12,5	22×12,5	32x12,5	32×12,5	34x16	34x16	52x20	52x20	52×20	80x22	32x9	22×10	22×10
Factor	0.35	0.43	0.47	0.50	0.54	0.64	0.89	1.00	1.12	1.75	0.91	0.37	0.43
Name of the System	TMC 30 / 1×10	TMC 30 / 2x 10	TMC 40 / 2x 10	TMC 15 / 1×17	TMC 25 / 1x 17	TMC 40 / 1x 17	TMC 40 / 2×17	TMC 50 / 1× 20	TMC 50 / 2x 20	TMC 50 / 3x 20	TMC 60 / 3x 17	TMU 22 / 2x 10	TMU 30 / 1x 10
System dimension [mm x mm]	30×10	30x10	40×10	15×17	25×17	40×17	40×17	50x20	50×20	50x20	60x17	22×10	30x10
Factor	0.39	0.45	0.56	0.35	0.51	0.70	0.82	0.84	0.99	1.14	1.12	0.37	0.44
Name of the System	TMU 30 / 2× 10	TMU 15 / 1x 17	TMU 25 / 1x 17	TMU 40 / 2x 17	TMR 12x7	TMR 12×12	TMR 16×12	DESIGN 32 WE	DESIGN 34 WE	DESIGN 52 WE			
System dimension [mm x mm]	30x10	15×17	25×17	40x17	50x20	50x20	50x20	13x32	16x34	20x52			

<sup>\*</sup>Reference system

# Verification

Registration N°: HAGE-01239-V01.01-EN	Drafting Rules	PEP-PCR-ed4-2021 09 06	
	Supplemented by	PSR-0003-ed2.1-2023 12 08	
Verifier accreditation N°: VH35	Information and reference documents: www.pep-ecopassport.org		
Date of issue: 12-2024	Validity period:	5 years	
Independent verification of the declaration and data, in compliance wi	ith ISO 14025 : 2006	•	
Internal ● External ○			
The PCR review was conducted by a panel of experts chaired by Julie	e Orgelet (DDemain)		
PEPs are compliant with XP C08-100-1:2016 or EN 50693:2019 The elements of the present PEP cannot be compared with elements from another program.			PEP eco PASS
Document in compliance with ISO 14025 : 2006 « Environmental labels and declarations. Type III environmental declarations »			PORT

#### Nota:

The picture has no contractual value.

All numerical values indicated in this document may vary and depend of many factors such as the tolerance related to materials, the usage and environment conditions of the products, installation characteristics.

characteristics ..., real values for a product in a concrete application may therefore change.

The usage time mentioned in this document is an average duration chosen for the need of the calculations. This value cannot be assimilated to the minimum, average or real life time.

The responsibility of the company, issuing this document, can never be engaged if differences would be noticed between the values given by this document and real ones, whatever the causes and/or consequences would be.