



# **Product Environmental Profile**

# Flush boxes - PICO - IP40



# **Company information**

### Bocchiotti

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A question concerning the Product Environmental Profile:  $\mbox{ infopep@hager.com }$ 

# **References covered**

Flush boxes PICO: B04881, B04882, B04883, B04884, B04885, B04886,

B04887, B04888, B04889, B04890

Following accessory is also covered: B04893

# Methodology

PEP has been performed according to the PCR version PEP-PCR-ed4-2021 09 06 and PSR version PSR-0005-ed3.1-2023 12 08 issued by the PEP ecopassport program.

For further information, please see the website of the program www.pep-ecopassport.org

# Reference product

#### Reference product identification

Flush box B04886 - 196x152x70 mm - IP40

Use scenario based on :

PSR product Category : PSR-0005-ed3.1-2023 12 08

Unequipped enclosures and cabinets - junction boxes

# **Functional unit**

Protect people from direct contact with live active parts and ensure the grouping of control, command and protection devices in a single enclosure or cabinet having the following dimensions 196x152x70 mm, while protecting them against mechanical impacts (IK07) and the penetration of solid objects and liquids (IP40), according to the appropriate use scenario, and for the reference service life of the product of 20 years.

The functional unit is based on the use scenario recommended by the PCR for the category of the reference product.

## **Materials and substances**

All useful measures have been adopted to ensure that the materials used in the composition of the product do not contain any substances banned by the legislation in force at the time of marketing.

| Plast                   | ics             |          | Meta            | ls    |       | Others    |       |       |  |
|-------------------------|-----------------|----------|-----------------|-------|-------|-----------|-------|-------|--|
|                         | g %             |          |                 | g     | %     |           | g     | %     |  |
| PS                      | 92.95           | 44.6%    | Stainless steel | 16.90 | 8.1%  | Cardboard | 33.57 | 16.1% |  |
| ABS                     | ABS 59.15 28.4% |          | Other 0.00      |       | <0.1% | Wood      | 4.97  | 2.4%  |  |
| PE-LD                   | 0.99            | 0.5%     |                 |       |       | Paper     | 0.02  | <0.1% |  |
|                         |                 |          |                 |       |       | Other     | 0.00  | <0.1% |  |
|                         |                 |          |                 |       |       |           |       |       |  |
|                         |                 |          |                 |       |       |           |       |       |  |
| Total mass of reference | product w       | vith raw | 208 56 g        |       |       |           |       |       |  |

material packaging :

Total mass of reference product (Product + 198.63 g

# **System Boundaries**

The environmental information included in the PEP covers all the stages of the life cycle, from "cradle to grave".

|                         | Manufact                      | uring         | Distribution                              | Installation                              |  | Use         |         |             |             |   | End  | of life        |                                       | Module D   |          |  |
|-------------------------|-------------------------------|---------------|---|---|--|-------------|---------|-------------|-------------|---|--|----------------|---------------------------------------|--|----------|--|
| Raw material extraction | Transport to the manufacturer | Manufacturing | Distribution to<br>the place of operation | Installation on<br>the place of operation | Use or application of<br>the product installed | Maintenance | Repair  | Replacement | Restoration | Energy requirements during<br>the use stage | Water requirements during<br>the use stage | Deinstallation | Transport to the waste treatment site | Treatment of waste in view of its reuse, recovery and/or recycling | Disposal | Benefits and loads<br>beyond the system boundaries |
| A1                      | A2                            | А3            | A4  | A5  | B1   | B2          | В3      | B4          | B5          | В6  | В7   | C1             | C2                                    | C3   | C4       | D  |
|                         |                               |               |   |   |  | Life        | cycle s | tages       |             |   |  |                |                                       |  |          |  |

# **Manufacturing**

These products are manufactured by a site that has received an environmental certification ISO 14001.

This phase takes into account raw materials, manufacturing processes, production offcuts and their end-of-life treatment, upstream transport of materials and sub-assemblies to the manufacturing site, and transport from the manufacturing site to the final logistics platform.

## **Distribution**

The packaging has been designed in accordance with current regulations. In particular, the European directive 94/62/CE relative to packaging and packaging waste.

The used packaging is 100% recyclable or recoverable. Packaging and logistic flows are continuously improved in order to reduce their impact.

This phase taken into account the transport of the finished product, including packaging, to its place of use.

### Installation

#### Installation processes

The processes to install the product are not considered in this study because of their weak impact compared to the other life cycles steps.

This phase only take into account the impact of the the packaging waste treatment is taken into account.

#### Installation elements (non delivered with the product)

Elements non delivered with the product and needed to install the product are not considered.

### Use

| Po                        | Power loss / load dependent |      |           |  |  |  |  |  |  |  |  |  |
|---------------------------|-----------------------------|------|-----------|--|--|--|--|--|--|--|--|--|
| Active mode Inactive mode |                             |      |           |  |  |  |  |  |  |  |  |  |
| Watt                      | % of time                   | Watt | % of time |  |  |  |  |  |  |  |  |  |
| 0                         | 0%                          | 0    | 100%      |  |  |  |  |  |  |  |  |  |

|        | Power consumption / not load dependent |           |      |           |      |           |  |  |  |  |  |
|--------|--|-----------|------|-----------|------|-----------|--|--|--|--|--|
| Active | Active Sleep phase                     |           |      |           |      |           |  |  |  |  |  |
| Watt   | t                                      | % of time | Watt | % of time | Watt | % of time |  |  |  |  |  |
| 0      |  | 0%        | 0    | 0%        | 0    | 100%      |  |  |  |  |  |

For the considered scenario, the product has no energy consumption.

### Energy model of the use phase :

None

### Consumables and maintenance :

None

### **End of life**

Considering the complexity of the recycling channels for electric and electronic equipment impacts, we rely mainely on ESR modules (datasets for WEEE product end of life).

The recycling potential of the product is: 75%. The calculation of this rate is based on the method of the IEC/TR 62635.

## **Environmental impacts**

Evaluation of the environmental impact covers the following life cycle stages: raw materials + manufacturing (RMM), distribution (D), installation (I), use (U) and end of life (EoL).

All calculations are done with EIME software version 6.2.4-11 with the database version CODDE® 2024-04 .

Indicators set: Indicators for PEF EF 3.1 (Compliance: PEP ed.4, EN15804+A2) v2.0

PEP representative of the covered products marketed in: Europe

Energy models considered for each phase

| Manufacturing | Distribution | Installation | Use   | End Of Life |
|---------------|--------------|--------------|-------|-------------|
| A1-A3         | A4           | A5           | B1-B7 | C1-C4       |
| Italy         | Europe       | Europe       | None  |             |

### **Environmental impact indicators**

| Indicators  | Unit                  | Manufacturing<br>A1-A3 | Distribution<br>A4 | Installation<br>A5 | Use<br>B1-B7 | End Of Life<br>C1-C4 | GLOBAL    | Module D  |
|---|-----------------------|------------------------|--------------------|--------------------|--------------|----------------------|-----------|-----------|
| Acidification (PEF-AP)                                  | mole H+ eq            | 4.61E-03               | 2.22E-04           | 9.01E-05           | 0.00E+00     | 8.46E-04             | 5.77E-03  | 2.01E-04  |
| Climate change - Total (PEF-GWP)                        | kg CO2 eq.            | 8.35E-01               | 3.50E-02           | 4.00E-02           | 0.00E+00     | 1.77E-01             | 1.09E+00  | 6.98E-02  |
| Climate change-Biogenic (PEF-GWPb)                      | kg CO2 eq.            | -2.44E-02              | 0.00E+00           | 7.53E-03           | 0.00E+00     | 5.00E-03             | -1.19E-02 | 3.34E-04  |
| Climate change-Fossil (PEF-GWPf)                        | kg CO2 eq.            | 8.60E-01               | 3.50E-02           | 3.25E-02           | 0.00E+00     | 1.72E-01             | 1.10E+00  | 6.95E-02  |
| Climate change-Land use and land use change (PEF-GWPlu) | kg CO2 eq.            | 0.00E+00               | 0.00E+00           | 0.00E+00           | 0.00E+00     | 0.00E+00             | 0.00E+00  | 0.00E+00  |
| Ecotoxicity, freshwater (PEF-CTUe)                      | CTUe                  | 9.21E+00               | 2.29E-02           | 4.67E-01           | 0.00E+00     | 7.14E-01             | 1.04E+01  | 1.13E-01  |
| EF-particulate Matter (PEF-PM)                          | Incidence of diseases | 5.45E-08               | 1.80E-09           | 5.38E-10           | 0.00E+00     | 9.30E-09             | 6.62E-08  | 1.62E-09  |
| Eutrophication, freshwater (PEF-Epf)                    | kg P eq.              | 3.03E-06               | 1.31E-08           | 4.44E-07           | 0.00E+00     | 1.99E-06             | 5.48E-06  | -1.57E-06 |
| Eutrophication marine (PEF-Epm)                         | kg N eq.              | 9.59E-04               | 1.04E-04           | 4.30E-05           | 0.00E+00     | 1.68E-04             | 1.27E-03  | 7.45E-05  |
| Eutrophication, terrestrial (PEF-Ept)                   | mole of N eq.         | 1.01E-02               | 1.14E-03           | 2.67E-04           | 0.00E+00     | 1.90E-03             | 1.34E-02  | 8.52E-04  |
| Human toxicity, cancer (PEF-CTUh-c)                     | CTUh                  | 6.37E-09               | 6.16E-13           | 3.58E-09           | 0.00E+00     | 4.03E-10             | 1.03E-08  | -9.35E-10 |
| Human toxicity, non-cancer (PEF-CTUh-nc)                | CTUh                  | 5.91E-09               | 1.19E-11           | 1.04E-10           | 0.00E+00     | 1.85E-09             | 7.87E-09  | -7.53E-10 |
| Ionising radiation, human health (PEF-IR)               | kg Bq U235 eq.        | 1.86E-01               | 8.53E-05           | 4.83E-03           | 0.00E+00     | 1.33E-02             | 2.04E-01  | 9.96E-03  |
| Land use (PEF-LU)                                       | No dimension          | 4.21E-02               | 0.00E+00           | 8.65E-05           | 0.00E+00     | 3.38E-01             | 3.80E-01  | 8.82E-02  |
| Ozone depletion (PEF-ODP)                               | kg CFC-11 eq.         | 3.95E-08               | 5.37E-11           | 4.16E-10           | 0.00E+00     | 2.16E-08             | 6.16E-08  | 1.57E-08  |
| Photochemical ozone formation - human health (PEF-POCP) | kg of NMVOC eq.       | 3.11E-03               | 2.88E-04           | 6.25E-05           | 0.00E+00     | 5.38E-04             | 4.00E-03  | 1.99E-04  |
| Resource use, fossils (PEF-ADPf)                        | MJ                    | 1.99E+01               | 4.89E-01           | 3.08E-01           | 0.00E+00     | 2.70E+00             | 2.34E+01  | 1.47E+00  |
| Resource use, minerals and metals (PEF-ADPe)            | kg Sb eq              | 1.53E-05               | 1.38E-09           | 7.54E-10           | 0.00E+00     | 1.00E-06             | 1.63E-05  | -1.29E-06 |
| Water use (PEF-WU)                                      | m3 eq.                | 2.30E-01               | 1.33E-04           | 2.42E-03           | 0.00E+00     | 4.54E+01             | 4.56E+01  | -5.40E+01 |

## Resource use indicators

| Indicators  | Unit | Manufacturing<br>A1-A3 | Distribution<br>A4 | Installation<br>A5 | Use<br>B1-B7 | End Of Life<br>C1-C4 | GLOBAL   | Module D  |
|---|------|------------------------|--------------------|--------------------|--------------|----------------------|----------|-----------|
| Net use of fresh water  | m³   | 5.36E-03               | 3.10E-06           | 5.63E-05           | 0.00E+00     | 1.30E+00             | 1.31E+00 | -1.03E+00 |
| Total use of primary energy   | MJ   | 2.11E+01               | 4.89E-01           | 3.49E-01           | 0.00E+00     | 2.91E+00             | 2.48E+01 | 1.42E+00  |
| Total use of non renewable primary energy resources   | MJ   | 1.99E+01               | 4.89E-01           | 3.08E-01           | 0.00E+00     | 2.70E+00             | 2.34E+01 | 1.47E+00  |
| Total use of renewable primary energy resources   | MJ   | 1.17E+00               | 6.52E-04           | 4.10E-02           | 0.00E+00     | 2.05E-01             | 1.42E+00 | -5.01E-02 |
| Use of non-renewable primary energy, excluding non renewable primary energy resources used as raw materials | MJ   | 1.30E+01               | 4.89E-01           | 3.08E-01           | 0.00E+00     | 2.70E+00             | 1.65E+01 | 1.47E+00  |
| Use of non-renewable primary energy resources as raw materials  | MJ   | 6.94E+00               | 0.00E+00           | 0.00E+00           | 0.00E+00     | 0.00E+00             | 6.94E+00 | 0.00E+00  |
| Use of non-renewable secondary fuels  | MJ   | 0.00E+00               | 0.00E+00           | 0.00E+00           | 0.00E+00     | 0.00E+00             | 0.00E+00 | 0.00E+00  |
| Use of renewable primary energy, excluding renewable primary energy resources used as raw materials         | kg   | 4.72E-01               | 6.52E-04           | 4.10E-02           | 0.00E+00     | 2.05E-01             | 7.18E-01 | -5.01E-02 |
| Use of renewable primary energy resources as raw materials  | MJ   | 6.99E-01               | 0.00E+00           | 0.00E+00           | 0.00E+00     | 0.00E+00             | 6.99E-01 | 0.00E+00  |
| Use of renewable secondary fuels  | MJ   | 0.00E+00               | 0.00E+00           | 0.00E+00           | 0.00E+00     | 0.00E+00             | 0.00E+00 | 0.00E+00  |
| Use of secondary materials  | kg   | 0.00E+00               | 0.00E+00           | 0.00E+00           | 0.00E+00     | 0.00E+00             | 0.00E+00 | 0.00E+00  |

#### Waste category indicators

| Indicators                   | Unit | Manufacturing<br>A1-A3 | Distribution<br>A4 | Installation<br>A5 | Use<br>B1-B7 | End Of Life<br>C1-C4 | GLOBAL   | Module D |
|------------------------------|------|------------------------|--------------------|--------------------|--------------|----------------------|----------|----------|
| Hazardous waste disposed     | kg   | 1.10E+00               | 0.00E+00           | 7.90E-04           | 0.00E+00     | 9.47E-20             | 1.10E+00 | 5.57E-20 |
| Non-hazardous waste disposed | kg   | 8.61E-01               | 1.23E-03           | 1.33E-02           | 0.00E+00     | 2.99E-05             | 8.76E-01 | 2.13E-19 |
| Radioactive waste disposed   | kg   | 5.06E-04               | 8.76E-07           | 1.59E-06           | 0.00E+00     | 2.13E-08             | 5.09E-04 | 0.00E+00 |

#### **Output flow indicators**

| Indicators                    | Unit | Manufacturing<br>A1-A3 | Distribution<br>A4 | Installation<br>A5 | Use<br>B1-B7 | End Of Life<br>C1-C4 | GLOBAL   | Module D |
|-------------------------------|------|------------------------|--------------------|--------------------|--------------|----------------------|----------|----------|
| Components for re-use         | kg   | 0.00E+00               | 0.00E+00           | 0.00E+00           | 0.00E+00     | 0.00E+00             | 0.00E+00 | 0.00E+00 |
| Exported energy               | MJ   | 1.67E-03               | 0.00E+00           | 0.00E+00           | 0.00E+00     | 0.00E+00             | 1.67E-03 | 0.00E+00 |
| Materials for energy recovery | kg   | 2.26E-03               | 0.00E+00           | 2.67E-03           | 0.00E+00     | 0.00E+00             | 4.93E-03 | 0.00E+00 |
| Materials for recycling       | kg   | 7.02E-03               | 0.00E+00           | 0.00E+00           | 0.00E+00     | 0.00E+00             | 7.02E-03 | 0.00E+00 |

#### Biogenic carbon content

| Packaging                                 | Unit    | Cardboard | Paper        | Wood     | Sum      |
|---|---------|-----------|--------------|----------|----------|
| Biogenic carbon content (ratio)           | %       | 2.80E+01  | 3.78E+01     | 3.95E+01 |          |
| Mass                                      | kg      | 3.36E-02  | 2.33E-05     | 4.97E-03 | 3.86E-02 |
| Biogenic carbon content (declared unit)   | kg of C | 9.40E-03  | 8.82E-06     | 1.96E-03 | 1.14E-02 |
| Biogenic carbon content (functional unit) | kg of C | 9.40E-03  | 8.82E-06     | 1.96E-03 | 1.14E-02 |
| Source                                    |         | ADEME     | APESA/RECORD | EN 16485 |          |

| Product                                   | Unit    | Cardboard | Paper    | Wood     | Sum      |
|---|---------|-----------|----------|----------|----------|
| Mass                                      | kg      | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Biogenic carbon content (declared unit)   | kg of C | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Biogenic carbon content (functional unit) | kg of C | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 |

# **Extrapolation rules**

The environmental impact of a system covered by the PEP ecopassport® other than the reference system for which it was drawn up can be calculated by multiplying the values of the environmental indicators by the corresponding factor for each stage of the life cycle and the total life cycle.

| References         | B04881   | B04882    | B04883    | B04884    | B04885     | B04886*    | B04887     | B04888     | B04889     | B04890     |
|--------------------|----------|-----------|-----------|-----------|------------|------------|------------|------------|------------|------------|
| Dimensions<br>[mm] | 92x92x45 | 118x96x50 | 118x96x70 | 152x98x70 | 160x130x70 | 196x152x70 | 294x152x70 | 392x152x70 | 480x160x70 | 516x202x80 |
| Factor             | 0.29     | 0.39      | 0.43      | 0.53      | 0.71       | 1.00       | 1.46       | 1.89       | 2.53       | 3.40       |

<sup>\*</sup>Reference product

# Verification

| Registration N°: HAGE-01258-V01.01-EN   | Drafting Rules   | PEP-PCR-ed4-2021 09 06    |                    |
|---|--|---------------------------|--------------------|
|   | Supplemented by  | PSR-0005-ed3.1-2023 12 08 |                    |
| Verifier accreditation N°: VH35   | Information and reference documents: www.pep-ecopassport.org |                           |                    |
| Date of issue: 12-2024  | Validity period:   | 5 years                   |                    |
| Independent verification of the declaration and data, in compliance with ISO  | 14025 : 2006   |                           |                    |
| Internal ● External ○   |  |                           |                    |
| The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)   |  |                           |                    |
| PEPs are compliant with XP C08-100-1:2016 or EN 50693:2019 The elements of the present PEP cannot be compared with elements from another program. |  |                           | PEP<br>ECO<br>PASS |
| Document in compliance with ISO 14025 : 2006 « Environmental labels and declarations. Type III environmental declarations »                       |  |                           | PORT               |

#### Nota:

The picture has no contractual value.

All numerical values indicated in this document may vary and depend of many factors such as the tolerance related to materials, the usage and environment conditions of the products, installation characteristics ... , real values for a product in a concrete application may therefore change.

The usage time mentioned in this document is an average duration chosen for the need of the calculations. This value cannot be assimilated to the minimum, average or real life time.

The responsibility of the company, issuing this document, can never be engaged if differences would be noticed between the values given by this document and real ones, whatever the causes and/or consequences would be.